

Work Order ID 127781

December-17-14 1:54:17 PM

127781

Page 1

Item ID: 646.9710

Revision ID:

Item Name: Body

Start Date: 12/17/14 Start Qty: 12.00

Required Date: 12/17/14 Req'd Qty: 12.00

Reference:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: MCS

Date: 14-12-19

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

646.9700

C (ECN)

100

0.00

100

Bandsaw

Jeaspa Bandsaw

BAND SAW

Memo

Cut Blank at 7.425"

0.00

12

0

DAS
20
9-89

14-12-19

110

0.00

110

HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

1-Machine per folio FB130

DWG REV: C

FOLIO REV: N/C

0.00

12

0

DAS
44
9-88

14/12/20

2- deburr and break all sharp edges

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
		☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge
		☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other

DQA: _____ Date: _____



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Work Order update only ☐

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Design									
Doc/Data									
Equip/Tooling									
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Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID 127781

December-17-14 1:54:17 PM

127781

Page 3

Item ID: 646.9710

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Body

Stop

NS2

Start Date: 12/17/14 Start Qty: 12.00

12

Cust Item ID:

Required Date: 12/17/14 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

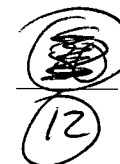
Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Outsource process-Anodize per QSI017 4.1.10.1	0.00							
140									
Outsource4	Memo	0.00							
Outsource process - Anodize	Issue P/O to ATG : <u>26926</u>								<u>CX 15/01/06 12</u>
	1- Black Anodize as per Dwg 646.9700								
	2- PRIME AS PER DWG, SEE NOTE #2								
	Certification of Conformity is required								
150	Receive & Inspect for Damage & Mat'l Certs	0.00							
150									
Packaging	Memo	0.00							<u>12x 80 15-01-16</u>
Packaging									
155	QC5- Inspect part completeness to step on W/O	0.00							
155									
QC	Memo	0.00							
Quality Control									

DAS
38
9-89



JAN 16 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
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Work Order ID 127781

127781

Page 4

December-17-14 1:54:17 PM

Item ID: 646.9710

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Body

Stop

NS2

Start Date: 12/17/14 Start Qty: 12.00

12

Cust Item ID:

Required Date: 12/17/14 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

Identify as per dwg & Stock Location: mf

0.00

180

Packaging

Memo

0.00

Packaging

IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV

12

JAN 16 2015

DAS
06
9-08

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

15/1/19

15-1-19

DQA: _____ Date: _____



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Offset/Setup									
Process									
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Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
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Picklist Print

December-17-14 1:54:17 PM

Page 1

Work Order ID: 127781

127781

Parent Item: 646.9710

646.9710

Parent Item Name: Body

Start Date: 12/17/14

Required Date: 12/17/14

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A NEW ISSUE 12/10/04 JFS VERIFY BY: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B5.000X1.000		Purchased	No			100	f	72.0000	0.62	7.831579			DAS
M7075T6B5 000X1 000									**	7.625'			20 9-89 14-12-19
7075-T6 BAR 5.000" X 1.000"													

Location

Loc Qty

Loc Code

MAT005

72

M126981

36

M127481

36

7.625'

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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DART AEROSPACE LTD	Work Order:	127781
Description: Body	Part Number:	646.9710
Inspection Dwg: 646.9700 Rev: C		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.13 x 45°	+/-0.010 x 0.5°	0.13 x 45°	/		Vern	Fk-01
1.500	+/-0.005	1.500	/		"	"
0.352	+0.005/-0.000	0.352	/		"	"
0.10 x 45°	+/-0.010 x 0.5°	0.10 x 45°	/		"	"
0.875	+/-0.005	0.880	/		"	"
0.700	+/-0.005	0.700	/		"	"
5.500	+/-0.005	5.500	/		"	"
0.660	+/-0.005	0.660	/		"	"
0.660	+/-0.005	0.660	/		"	"
0.278	+/-0.002	0.278	/		Height gauge	31006
0.339	+/-0.002	0.339	/		"	"
0.352	+/-0.002	0.352	/		"	"
0.372	+/-0.002	0.372	/		"	"
1.067	+/-0.002	1.067	/		"	"
2.608	+/-0.002	2.608	/		"	"
2.750	+/-0.002	2.750	/		"	"
2.892	+/-0.002	2.892	/		"	"
3.348	+/-0.002	3.348	/		"	"
3.597	+/-0.002	3.597	/		"	"
3.847	+/-0.002	3.847	/		"	"
0.351	+/-0.002	0.351	/		"	"
0.544	+/-0.002	0.544	/		"	"
2.195	+/-0.002	2.195	/		"	"
2.304	+/-0.002	2.304	/		"	"
2.451	+/-0.002	2.451	/		"	"
2.639	+/-0.002	2.639	/		"	"
3.395	+/-0.002	3.395	/		"	"
3.495	+/-0.002	3.495	/		"	"
4.551	+/-0.002	4.551	/		"	"
4.595	+/-0.002	4.595	/		"	"
4.687	+/-0.002	4.687	/		"	"
4.734	+/-0.002	4.734	/		"	"
6.651	+/-0.002	6.651	/		"	"

DART AEROSPACE LTD		Work Order:	127781
Description: Body		Part Number:	646.9710
Inspection Dwg: 646.9700 Rev: C		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.201	+0.005/-0.001	0.201	/		Vern	FK-04
Ø0.177	+0.005/-0.001	0.177	/		"	"
7.026	+/-0.005	7.026	/		Vern	FK-08
4.245	DAS +/-0.005	4.245	/		"	"

Measured by:	44 9-89	Audited by:	B.A. DAS 08 9-89	Preliminary Approval:	
Date:	14/12/20	Date:	14/12/23	Date:	

Rev	Date	Change	Revised by	Approved
A	13.06.03	New Issue	KJ	
B	13.07.18	Dwg Rev updated	KJ	
C	14.01.21	Dwg Rev updated	KJ	

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO.

04559

SHEET 1 OF 1

DWG NO. 646.9700

REV: C

PREPARED BY D. MEJIA

DATE: 06/11/2014

EFFECT ON DWG
☐ INC. ☒ UNINC.

DWG TITLE: CUTTER SUB ASSY

APPROVED BY: ENGR

[Signature]

MFG

[Signature]

QC

[Signature]

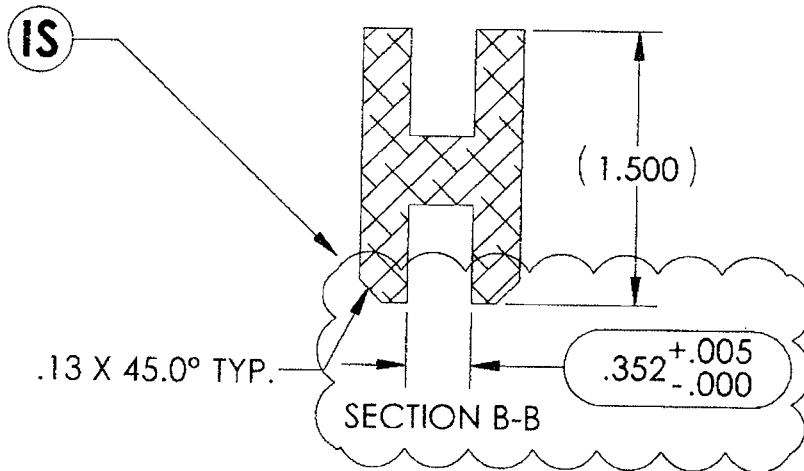
EFF. NEXT ORDER

TRANSACTION CODES (TC):
A-ADD
R-REVISE
C-CREATE
D-DELETE

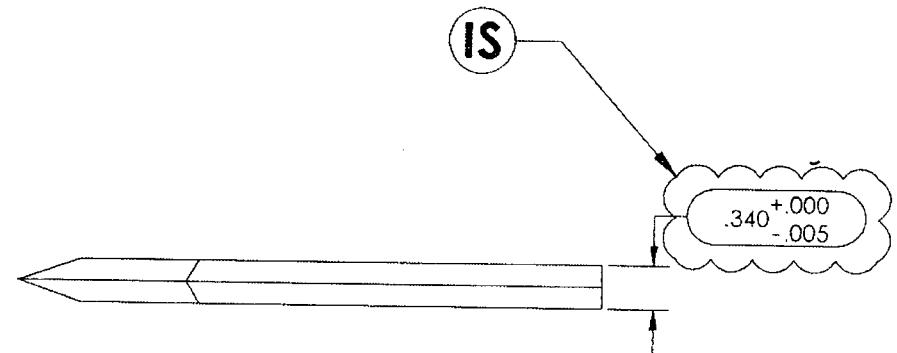
REASON: ADDED DIMENSION AND TOLERANCE

ECR: D-14-05

SHEET 2, ZONE D7 IS:



SHEET 5, ZONE B5 IS:



TOP COPY
RETURN TO
ENGINEERING
FOR REELED COPY
OF AMENDMENT
NOTICE
NEXT ORDER
127781 MJS

14-12-19

DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☐ BOM

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED

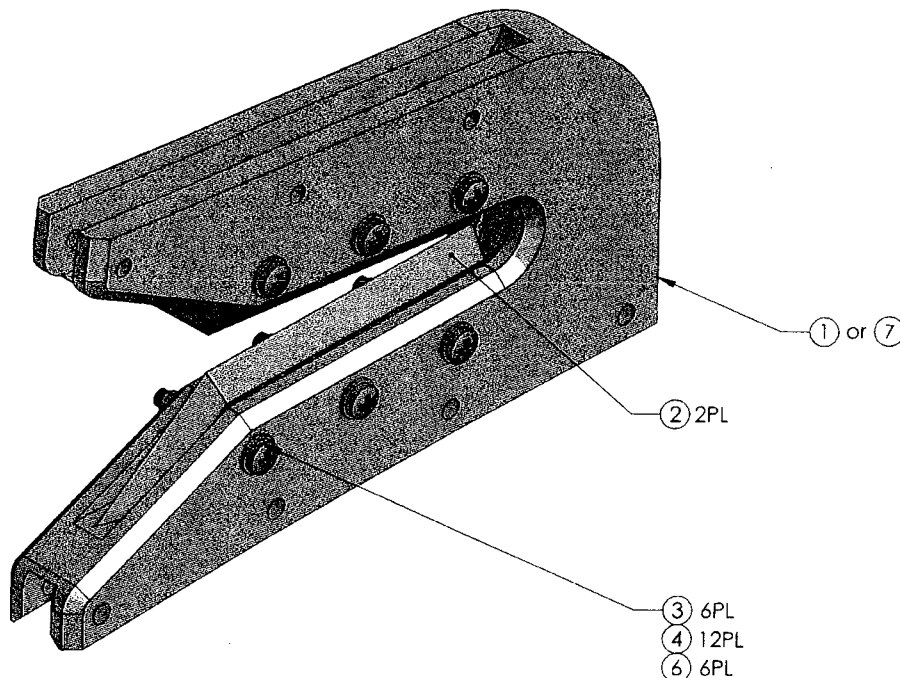
☐ YES ☒ NO

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	LAST PROTOTYPING REVISION: PRT		NJC
2	INITIAL RELEASE	02/29/97	P. BRAY
3	INCORPORATED ECN 02744, 02844, 02912	06/06/13	P. BRAY
4	INCORPORATED ECN 03067	07/03/13	P. BRAY
5	INCORPORATED ECN 04554	08/01/13	P. BRAY

NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER;
PRIME IAW MIL-P-23377J TYPE I CLASS N: 1-2 MIL MAX
- 3 MATERIAL: AISI A2 TOOL STEEL
CONDITION: ANNEALED
POST PROCESS: HEAT TREAT TO 58-62 Rc ROCKWELL HARDNESS
- 4 FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N: 1-2 MIL MAX
- 5 DEBURR AND BREAK ALL SHARP EDGES EXCEPT WHERE OTHERWISE NOTED
- 6 IDENTIFY IAW MPP-120
- 7 APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 2 UPON ASSEMBLY
- 8 CUTTING EDGE INTENDED TO BE SHARP. DO NOT BREAK SHARP EDGE
- 9 ALL DIMENSIONS NOT SPECIFIED ARE CONTROLLED BY 646.9710.



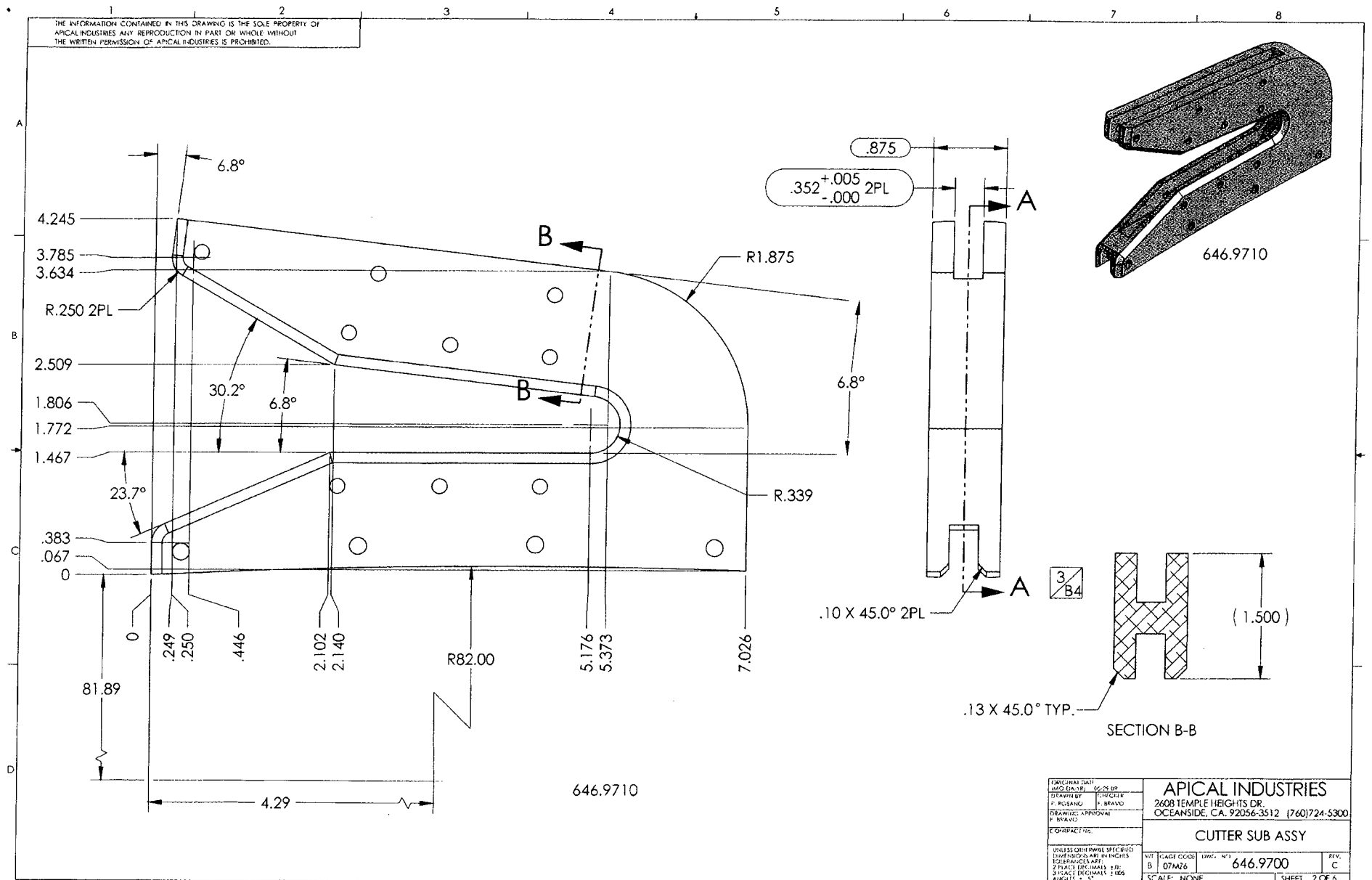
646.9701
or
646.9702

UNINCORPORATED ECN(s)

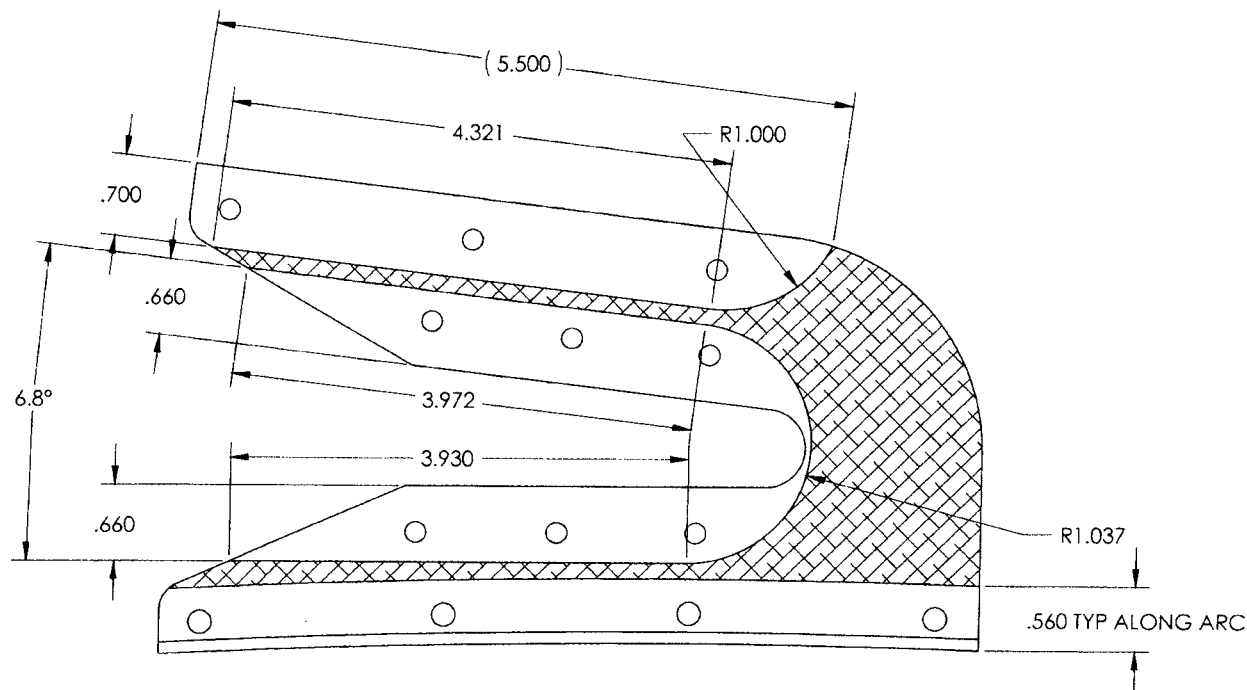
04554

QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
1	7	646.9712	BODY (U CHANNEL)	1	1
6	6	601.1541	LOCKNUT	MS210421-08	
A/R	A/R	5	601.2764	RIV. LOCITE 598	
12	12	4	601.2764	WASHER	1A3211491H0301
6	6	3	601.2765	SCREW	MS27039-0819
2	2	2	646.9711	BLADE	1
1	1	1	646.9710	BODY	1
			646.9702	CUTTER SUB ASSY (U CHANNEL)	
			646.9701	CUTTER SUB ASSY	
0202	0101				
PARTS LIST					
NEXT ASSY (S)			APICAL INDUSTRIES		
646.9600			2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
			CUTTER SUB ASSY		
			3 07M26 646.9700		
			SCALE: NONE SHEET 1 OF 6		

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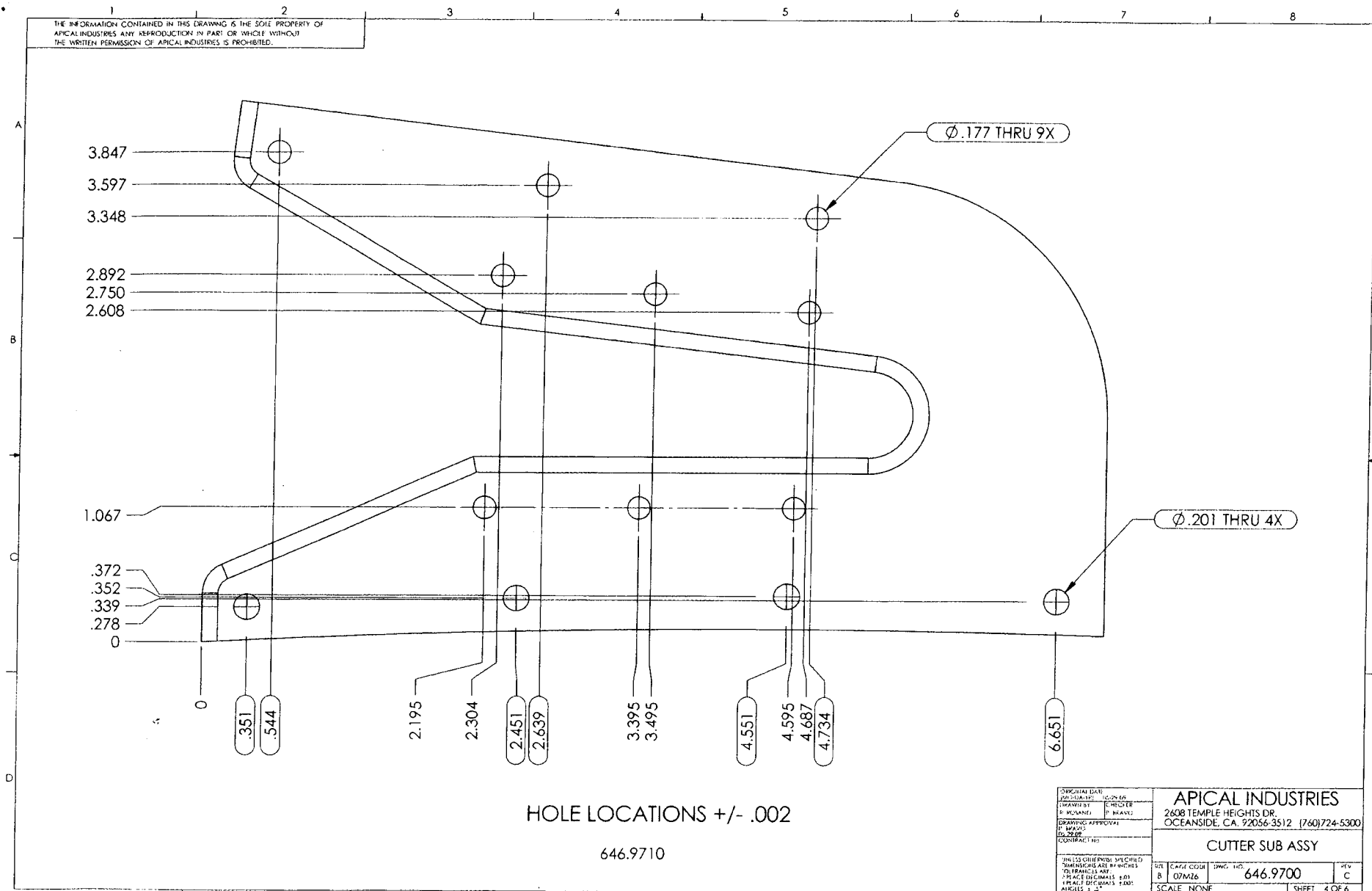


SECTION A-A $\frac{2}{C6}$

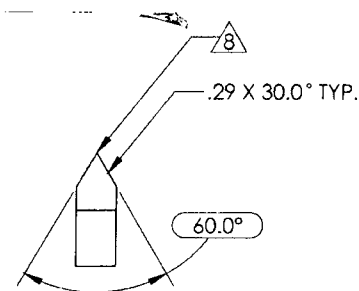
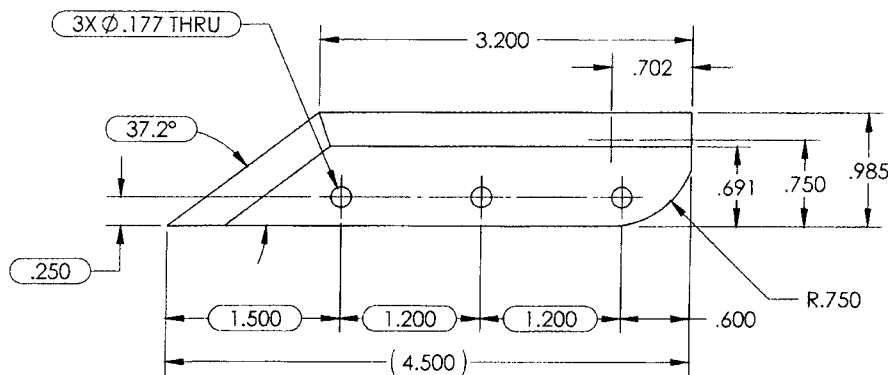
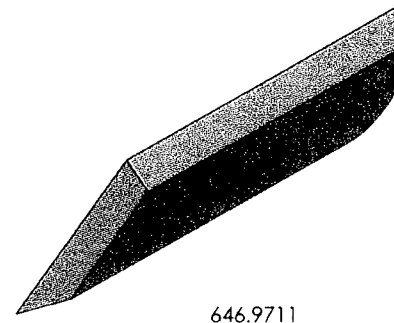
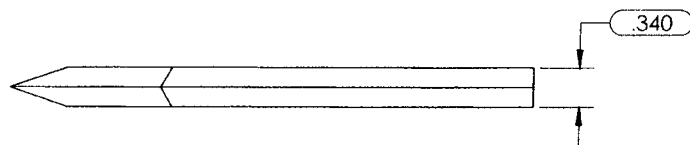
646.9710

ORIGINAL DATE 02/04/00		APICAL INDUSTRIES	
DRAWN BY J. HICKS		2608 TEMPLE HEIGHTS DR.	
CHECKED BY P. HAYES		OCEANSIDE, CA 92056-3512 (760)724-5300	
DRAWING APPROVAL P. HAYES		CUTTER SUB ASSY	
DATE 02/04/00		SCALE NONE	
UNIT: DIMENSIONS UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .1°		REV B	REV C
CAGE CODE C7M16		646.9700	
SHEET 3 OF 6			

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646.9711

DATE: 07/06/06
DRAWN BY: J. BRANCH
CHECKED BY: J. BRANCH
APPROVED BY: J. BRANCH
DATE: 07/06/06

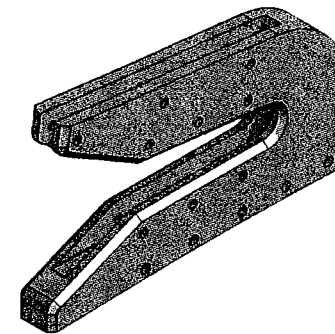
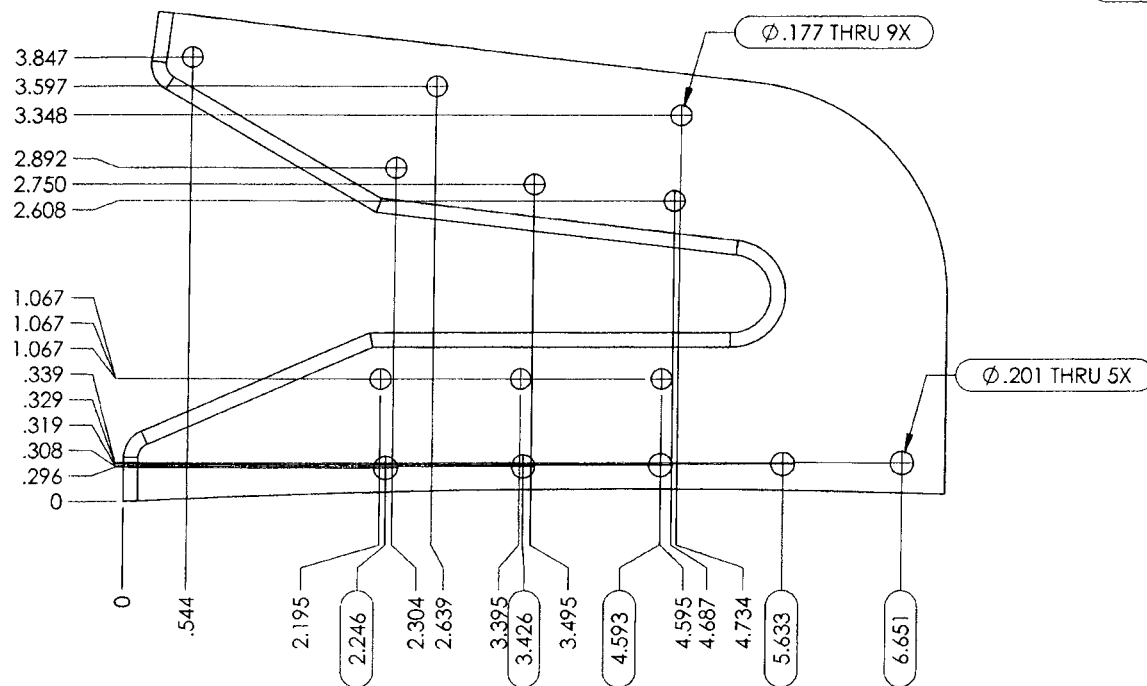
APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

CUTTER SUB ASSY

DATE: 07/06/06
DRAWN BY: J. BRANCH
CHECKED BY: J. BRANCH
APPROVED BY: J. BRANCH
DATE: 07/06/06

SCALE: NONE
SHEET 5 OF 6

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646.9712 $\triangle 9$

646.9712

ORIGINAL DATE: 05-29-09 REVISED DATE: 05-29-09		APICAL INDUSTRIES	
DRAWN BY: RUSANKO CHECKED BY: B. B. B. B. B.		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL: P. BRADY 05-29-09		CUTTER SUB ASSY	
CONTRACT NO.		DATE: 07/26/06	ENG. NO: 646.9700
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.015 3 PLACE DECIMALS ±.005 ANGLES ±.1°		SCALE: NONE	SHEET: 6 OF 6



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO26926^F

Purchase Order Date 1/5/2015

PO Print Date 1/13/2015

Page Number 3 of 4

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613-446-4544

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$82.

6	124488	647.3913 BREAKAWAY TIP REV. C	1/16/2015	8.00	\$10.70	\$85.
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Yes

1/16/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2
PRIME AS PER IAW MIL-P-23377J TYPE I, CLASS N

Line Total: \$85.

7	127781	646.9710 BODY REV. C	1/16/2015	12.00	\$14.50	\$174.0
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Yes

1/16/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2
PRIME AS PER IAW MIL-P-23377J TYPE I, CLASS N

Line Total: \$174.0

Note:

1/13/2015

895-0116



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63477

Date: 16-Jan-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
16 ea	Part: 647.3915 DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150041 PO: PO26926	Rev: C	Line: 3
6 ea	Part: 647.3911 DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150042 PO: PO26926	Rev: C	Line: 4
4 ea	Part: 647.1510 DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150043 PO: PO26926	Rev: A	Line: 5
8 ea	Part: 647.3913 TIP HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150044 PO: PO26926	Rev: C	Line: 6
✓ 12 ea	Part: 646.9710 BODY HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2	Rev: C	

SP 15-01-16



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63477

Date: 16-Jan-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity		Description	
		PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150045 PO: PO26926 Line: 7	
Certificate of Conformance A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order. ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY DATE: <u>16/1/15</u> CERTIFIED SIGNATURE: <u></u> RECEIVER SIGNATURE: _____ <i>Supplies-01-14</i>			